



PRODUCT & ENGINEERING MANUAL

Eric Babcock
2020-03-26 19:27:00

Secondary Framing Table of Contents

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Secondary Framing

“Z” Wall Girts

 “Z” Wall Girts (Bypass Welded Clips)

Open Web Roof

 ClearBay® Bridging:

 Open-Web Welded Joists

 Open-Web All Bolted Joists

 Open Web Bolted Joist Detail (Continued)

Cold-Formed Box Beams

Standard Purlin Spacing

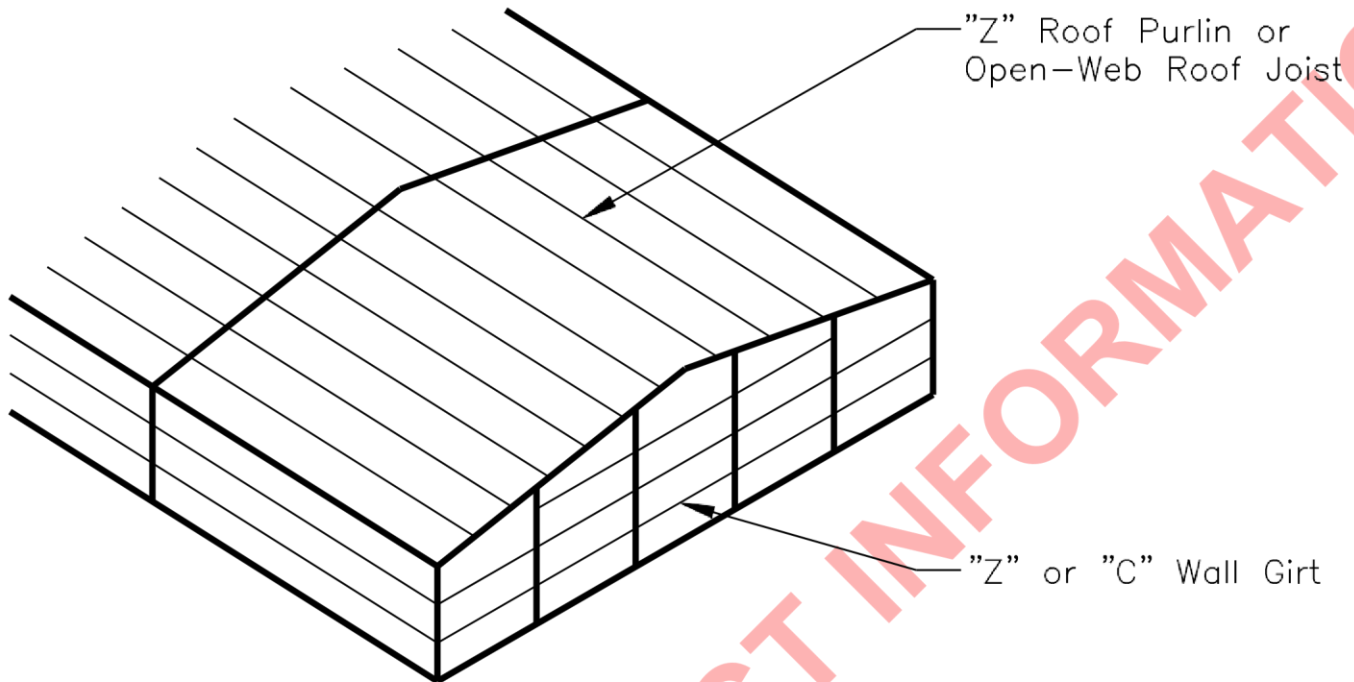
 Standard Purlin Spacing (Gable Building)

 Standard Purlin Spacing (Single Slope
 Building)

Standard Girt Spacing



SECONDARY FRAMING



1. Standard Secondary Framing consists of Cold Formed "Z" shaped roof purlins and wall girts. "C" shaped wall girts may be used for framed openings and other special applications.
2. "Z" and "C" members are shop punched for simple field bolted connections.
3. "Z" and "C" members are available in 8, 10, or 12 inch depths. Consult the engineering team for specifics.
4. Optional Open-Web joists are available for wide bay applications with spans over 35 feet, and for mezzanine applications.
5. Section properties listed in this section are determined using the AISI North American Specification for the Design of Cold-Formed Steel Structural Members (AIS S100), Latest Edition. Capacities listed represent "fully braced" capacities and are shown without reduction. Any use of these properties for design should also be completed utilizing the required AIS S100 provisions.
6. As a standard, all bypass roof purlins and wall girts will utilize a shop welded clip.

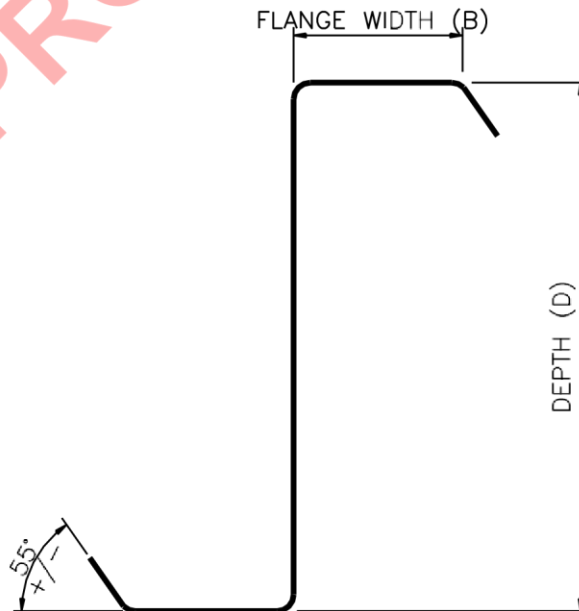
LAST REVISION: 03/2018
DETAIL NAME IF APPLICABLE: 1038

DATE: 03/2018
BY: Some Nucor Division 1038 may offer welded clips for inset or flush girts. Contact your NBS Division for availability.

PRODUCT & ENGINEERING MANUAL

“Z” SECTION PROPERTIES

| Section Designation | D (in.) | B (in.) | Nominal t (in.) | Design Wt. (plf) | Gross Ix (in ⁴) | Effective Sx (in ³) | Ma (in-kip) | |
|---------------------|---------|---------|-----------------|------------------|-----------------------------|---------------------------------|-------------|---------|
| | | | | | | | ASD | LSD |
| 08 Z 054 | 8.00 | 2.50 | 0.054 | 2.65 | 7.522 | 1.605 | 52.850 | 79.434 |
| 08 Z 060 | 8.00 | 2.50 | 0.060 | 2.94 | 8.343 | 1.898 | 62.518 | 93.965 |
| 08 Z 067 | 8.00 | 2.50 | 0.067 | 3.29 | 9.297 | 2.134 | 70.268 | 105.610 |
| 08 Z 075 | 8.00 | 2.50 | 0.075 | 3.68 | 10.383 | 2.464 | 81.158 | 121.980 |
| 08 Z 089 | 8.00 | 2.50 | 0.089 | 4.36 | 12.269 | 3.067 | 101.020 | 151.830 |
| 08 Z 099 | 8.00 | 2.50 | 0.099 | 4.85 | 13.606 | 3.402 | 112.030 | 168.370 |
| 08 Z 105 | 8.00 | 2.50 | 0.105 | 5.15 | 14.404 | 3.601 | 118.600 | 178.250 |
| | | | | | | | | |
| 10 Z 060 | 10.00 | 2.50 | 0.060 | 3.35 | 14.155 | 2.353 | 77.500 | 116.480 |
| 10 Z 067 | 10.00 | 2.50 | 0.067 | 3.74 | 15.782 | 2.774 | 91.351 | 137.300 |
| 10 Z 075 | 10.00 | 2.50 | 0.075 | 4.19 | 17.635 | 3.355 | 110.480 | 166.060 |
| 10 Z 089 | 10.00 | 2.50 | 0.089 | 4.97 | 20.860 | 4.172 | 137.400 | 206.520 |
| 10 Z 099 | 10.00 | 2.50 | 0.099 | 5.53 | 23.152 | 4.630 | 152.500 | 229.200 |
| 10 Z 105 | 10.00 | 2.50 | 0.105 | 5.86 | 24.522 | 4.904 | 161.520 | 242.760 |
| 10 Z 120 | 10.00 | 2.50 | 0.120 | 6.70 | 27.930 | 5.586 | 183.970 | 276.500 |
| | | | | | | | | |
| 12 Z 075 | 12.00 | 3.50 | 0.075 | 5.21 | 32.685 | 4.048 | 133.330 | 200.390 |
| 12 Z 089 | 12.00 | 3.50 | 0.089 | 6.18 | 38.691 | 5.350 | 176.200 | 264.830 |
| 12 Z 099 | 12.00 | 3.50 | 0.099 | 6.87 | 42.963 | 6.246 | 205.700 | 309.160 |
| 12 Z 105 | 12.00 | 3.50 | 0.105 | 7.29 | 45.519 | 6.704 | 220.800 | 331.870 |
| 12 Z 120 | 12.00 | 3.50 | 0.120 | 8.33 | 51.883 | 8.049 | 265.070 | 398.400 |



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LAST REVISION

DETAIL NAME IF APPLICABLE

DATE: 03/10/15 **4.3.5**

BY: CHK: MDK **SF0020PE.DWG**

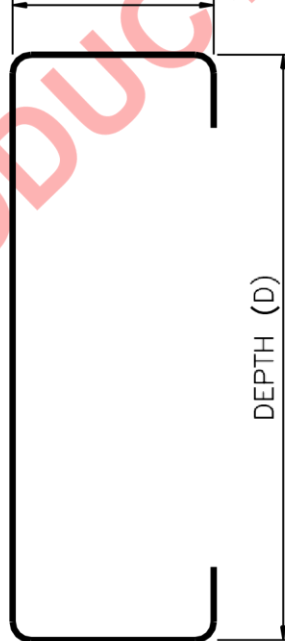




“C” SECTION PROPERTIES

| Section Designation | D (in.) | B (in.) | Nominal t (in.) | Design Wt. (plf) | Gross I _x (in ⁴) | Effective S _x (in ³) | Ma (in-kip) | |
|---------------------|---------|---------|-----------------|------------------|---|---|-------------|---------|
| | | | | | | | ASD | LSD |
| 08 C 060 | 8.00 | 2.75 | 0.060 | 2.94 | 8.393 | 1.759 | 57.928 | 87.066 |
| 08 C 067 | 8.00 | 2.75 | 0.067 | 3.29 | 9.351 | 2.033 | 66.944 | 100.620 |
| 08 C 075 | 8.00 | 2.75 | 0.075 | 3.68 | 10.440 | 2.313 | 76.182 | 114.500 |
| 08 C 089 | 8.00 | 2.75 | 0.089 | 4.36 | 12.330 | 2.924 | 96.287 | 144.720 |
| 08 C 099 | 8.00 | 2.75 | 0.099 | 4.85 | 13.669 | 3.318 | 109.270 | 164.240 |
| 08 C 105 | 8.00 | 2.75 | 0.105 | 5.15 | 14.467 | 3.557 | 117.150 | 176.080 |
| 10 C 060 | 10.00 | 2.75 | 0.060 | 3.35 | 14.218 | 2.176 | 71.655 | 107.700 |
| 10 C 067 | 10.00 | 2.75 | 0.067 | 3.74 | 15.850 | 2.599 | 85.585 | 128.630 |
| 10 C 075 | 10.00 | 2.75 | 0.075 | 4.19 | 17.707 | 3.139 | 103.390 | 155.390 |
| 10 C 089 | 10.00 | 2.75 | 0.089 | 4.97 | 20.938 | 3.980 | 131.060 | 196.980 |
| 10 C 099 | 10.00 | 2.75 | 0.099 | 5.53 | 23.231 | 4.514 | 148.660 | 223.440 |
| 10 C 105 | 10.00 | 2.75 | 0.105 | 5.86 | 24.601 | 4.839 | 159.360 | 239.520 |

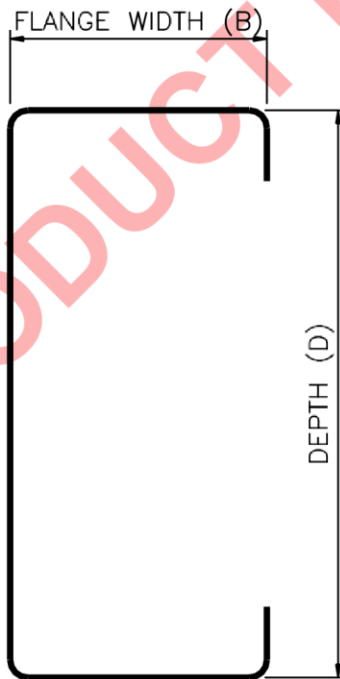
FLANGE WIDTH (B)





“S” SECTION PROPERTIES

| Section Designation | D (in.) | B (in.) | Nominal t (in.) | Design Wt. (plf) | Gross Ix (in ⁴) | Effective Sx (in ³) | Ma (in-kip) | |
|---------------------|---------|---------|-----------------|------------------|-----------------------------|---------------------------------|-------------|---------|
| | | | | | | | ASD | LSD |
| 08 S 075 | 8.00 | 3.625 | 0.075 | 4.19 | 12.684 | 2.592 | 85.362 | 128.300 |
| 08 S 089 | 8.00 | 3.625 | 0.089 | 4.97 | 14.980 | 3.169 | 104.380 | 156.880 |
| 08 S 099 | 8.00 | 3.625 | 0.099 | 5.53 | 16.605 | 3.593 | 118.340 | 177.870 |
| 08 S 105 | 8.00 | 3.625 | 0.105 | 5.87 | 17.575 | 3.872 | 127.520 | 191.660 |
| 08 S 120 | 8.00 | 3.625 | 0.120 | 6.71 | 19.981 | 4.673 | 153.890 | 231.300 |
| 12 S 075 | 12.00 | 3.625 | 0.075 | 5.21 | 32.598 | 4.051 | 133.430 | 200.540 |
| 12 S 089 | 12.00 | 3.625 | 0.089 | 6.18 | 38.573 | 5.379 | 177.140 | 266.240 |
| 12 S 099 | 12.00 | 3.625 | 0.099 | 6.87 | 42.818 | 6.278 | 206.760 | 310.760 |
| 12 S 105 | 12.00 | 3.625 | 0.105 | 7.29 | 45.357 | 6.747 | 222.210 | 333.980 |
| 12 S 120 | 12.00 | 3.625 | 0.120 | 8.33 | 51.673 | 8.083 | 266.200 | 400.100 |



LAST REVISION DETAIL NAME IF APPLICABLE

DATE: 03/10/15

BY: CHK: MDK

4.3.7

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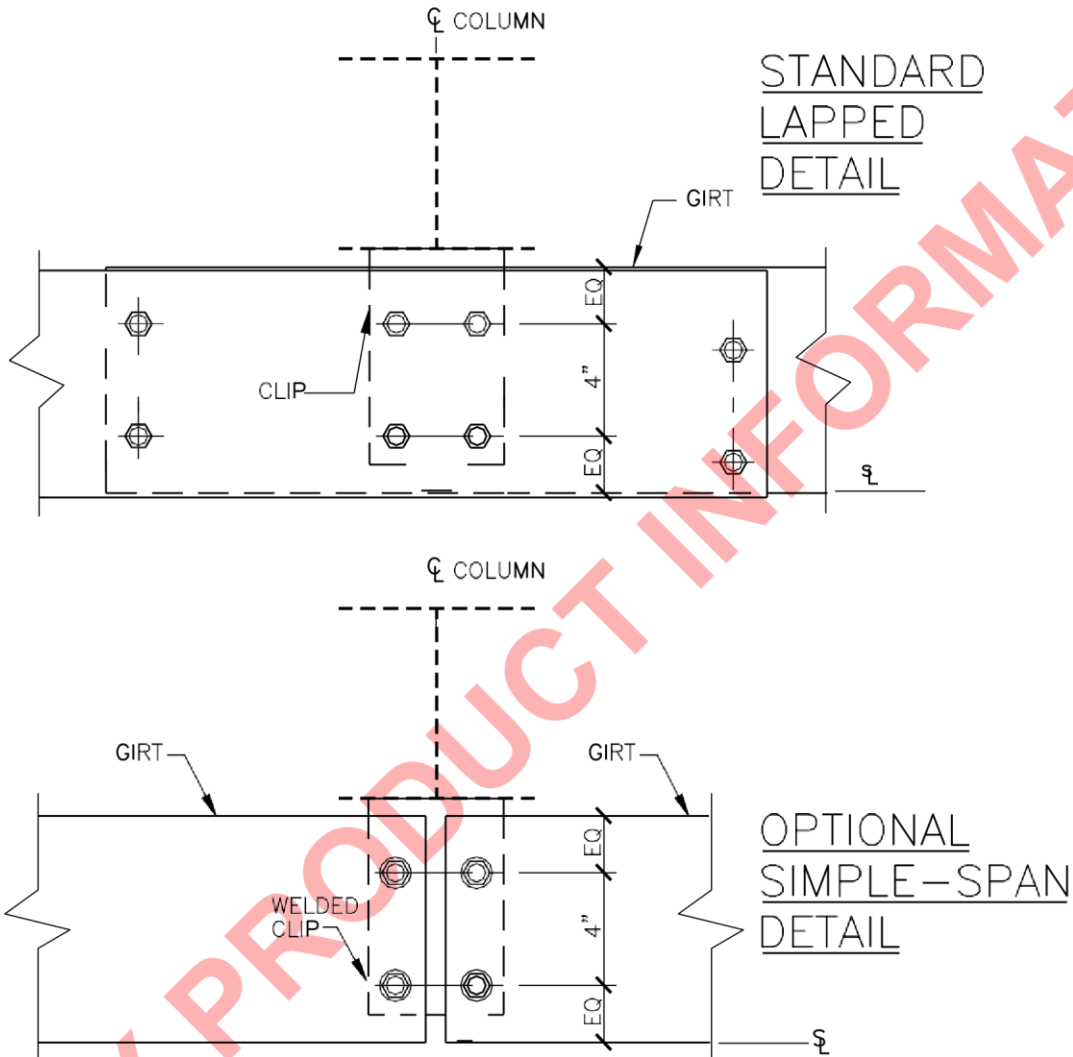
**VALLEY
STEEL**
CONSTRUCTION INC.

PRODUCT & ENGINEERING MANUAL



**VALLEY
STEEL**
CONSTRUCTION INC.

"Z" WALL GIRTS (BYPASS WELDED CLIPS)



NOTES

1) ALL WALL GIRT CONNECTIONS UTILIZE 1/2" DIAMETER BOLTS.

2) BYPASS CONDITION IS STANDARD SIDEWALLS, OPTIONAL ON ENDWALLS. ON

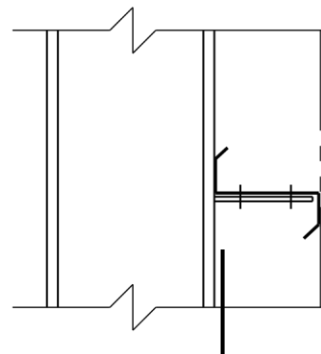
3) "Z" GIRTS ARE ECONOMICAL FOR SPANS UP TO

LAST REVISION DETAIL NAME IF APPLICABLE

DATE: 03/10/15 8 AND 10 INCH "C" SHAPED MEMBERS ARE
BY: CHK: MDK AVAILABLE FOR WALL GIRTS AN OPTION.

4.3.9

SF0020PE.DWG



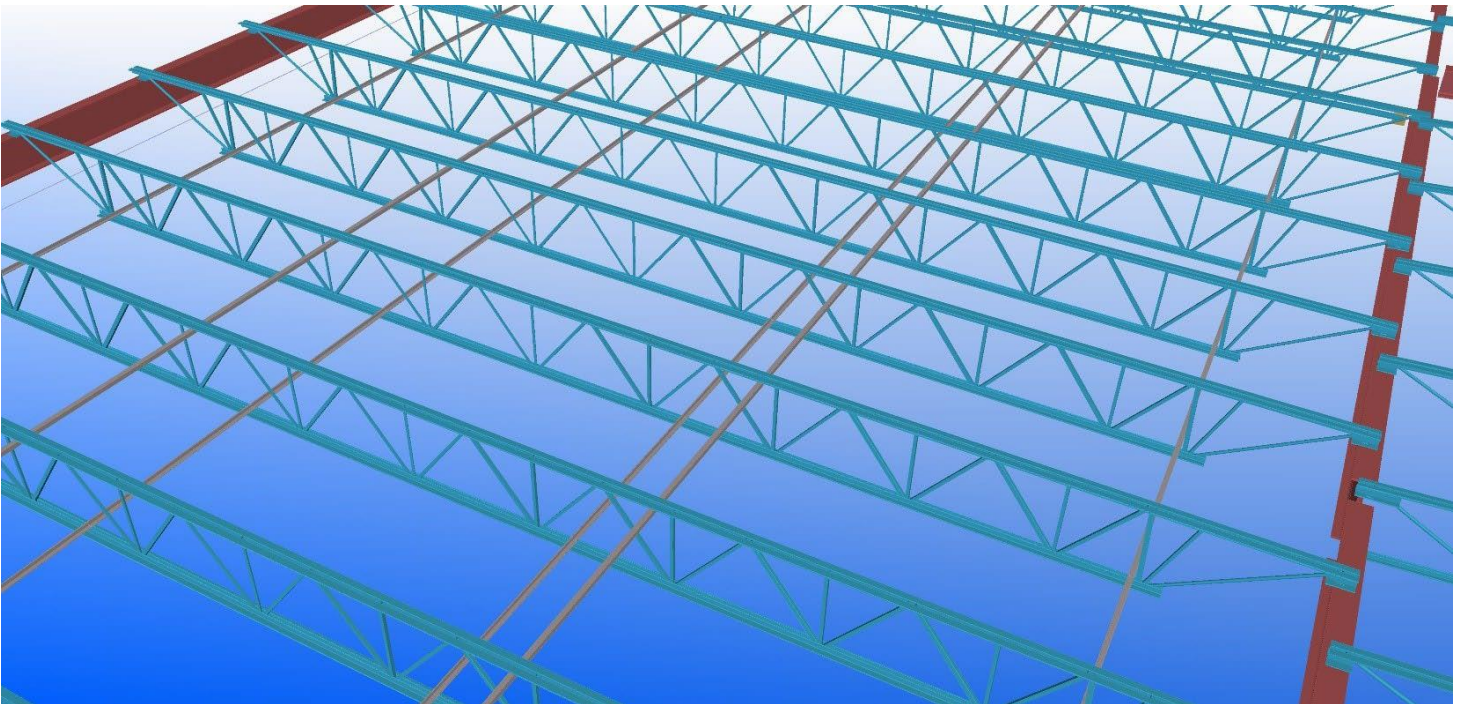
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OPEN WEB ROOF JOISTS

CLEARBAY® BRIDGING:

Providing spacious bays of up to 60', ClearBay® is the roof joist system incorporating the Valley Steel CFR™, VR16 II™ Vertical Rib, and Insulated Roof Panel systems. It provides the ultimate in versatility and open spaces for any number of applications, including hangars, large indoor recreational buildings and even storage facilities. By collaborating with our sister division, Vulcraft, NBS is able to engineer the most economical roof joist system for your metal building.



LAST REVISION

DATE: **4.3.10**

BY: KMC





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07/27/20 CHK:

WME

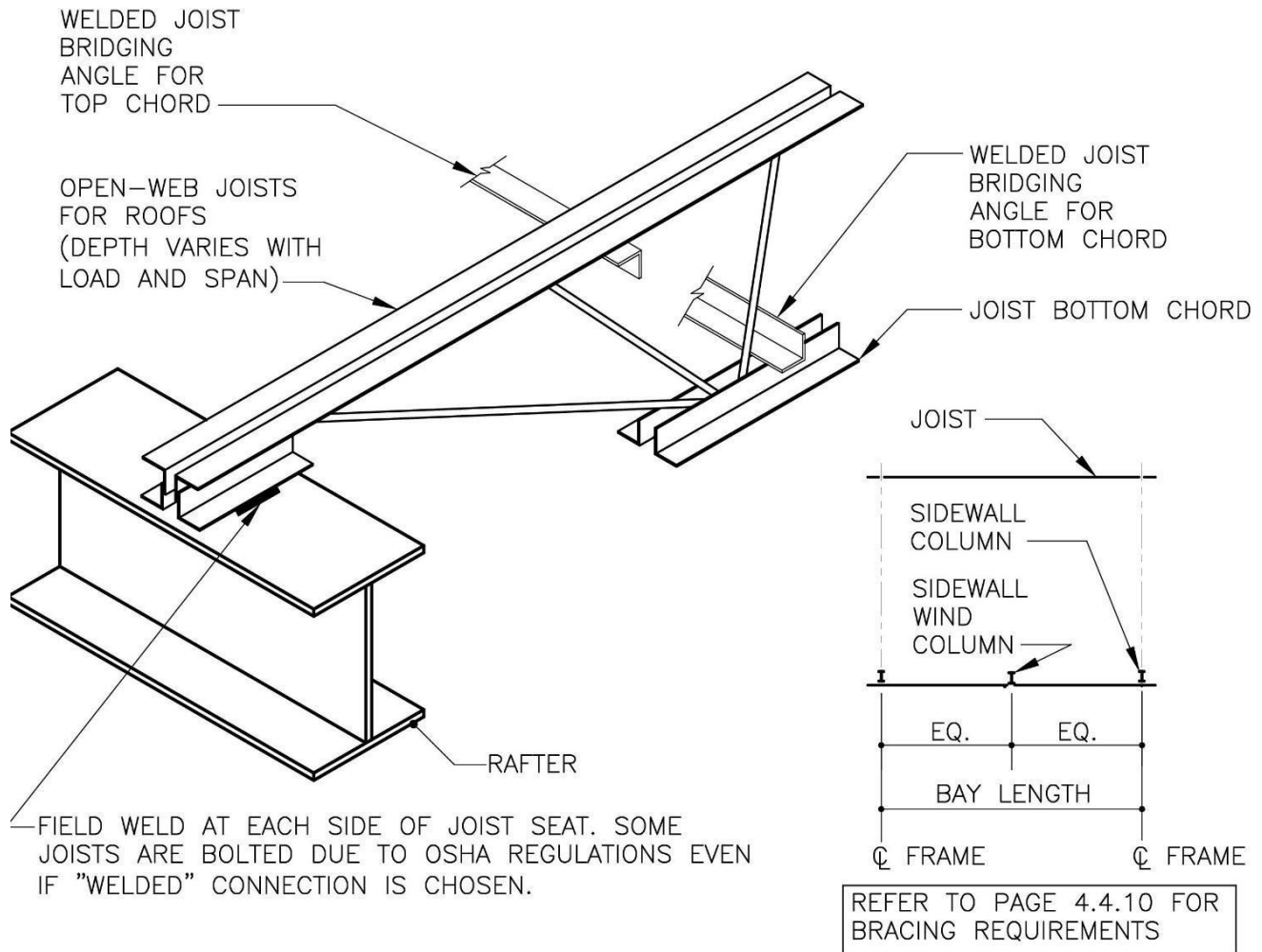
OPEN-WEB WELDED JOISTS

LAST REVISION

DATE: **4.3.11** BY: KMC

|

|



NOTES

- 1) OPEN-WEB JOISTS ARE ECONOMICAL FOR SPANS OVER 40 FEET.
- 2) SIDEWALL WIND COLUMNS ARE CENTERED IN THE BAYS UNLESS NOTED OTHERWISE ON THE ORDER DOCUMENTS. PLEASE SPECIFY REQUIREMENTS ON THE ORDER DOCUMENTS.
- 3) EAVE AND RAKE EXTENSIONS ARE NOT AVAILABLE ON JOIST BUILDINGS.
- 4) FIELD WELDED BRIDGING IS REQUIRED AT THE TOP AND BOTTOM CHORDS OF THE JOISTS. NUMBER OF ROWS VARIES BASED UPON LOADS AND BAY SIZES.

LAST REVISION

DATE: **4.3.12**

BY: KMC



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DETAIL NAME IF APPLICABLE

07/27/20

CHK: EGB

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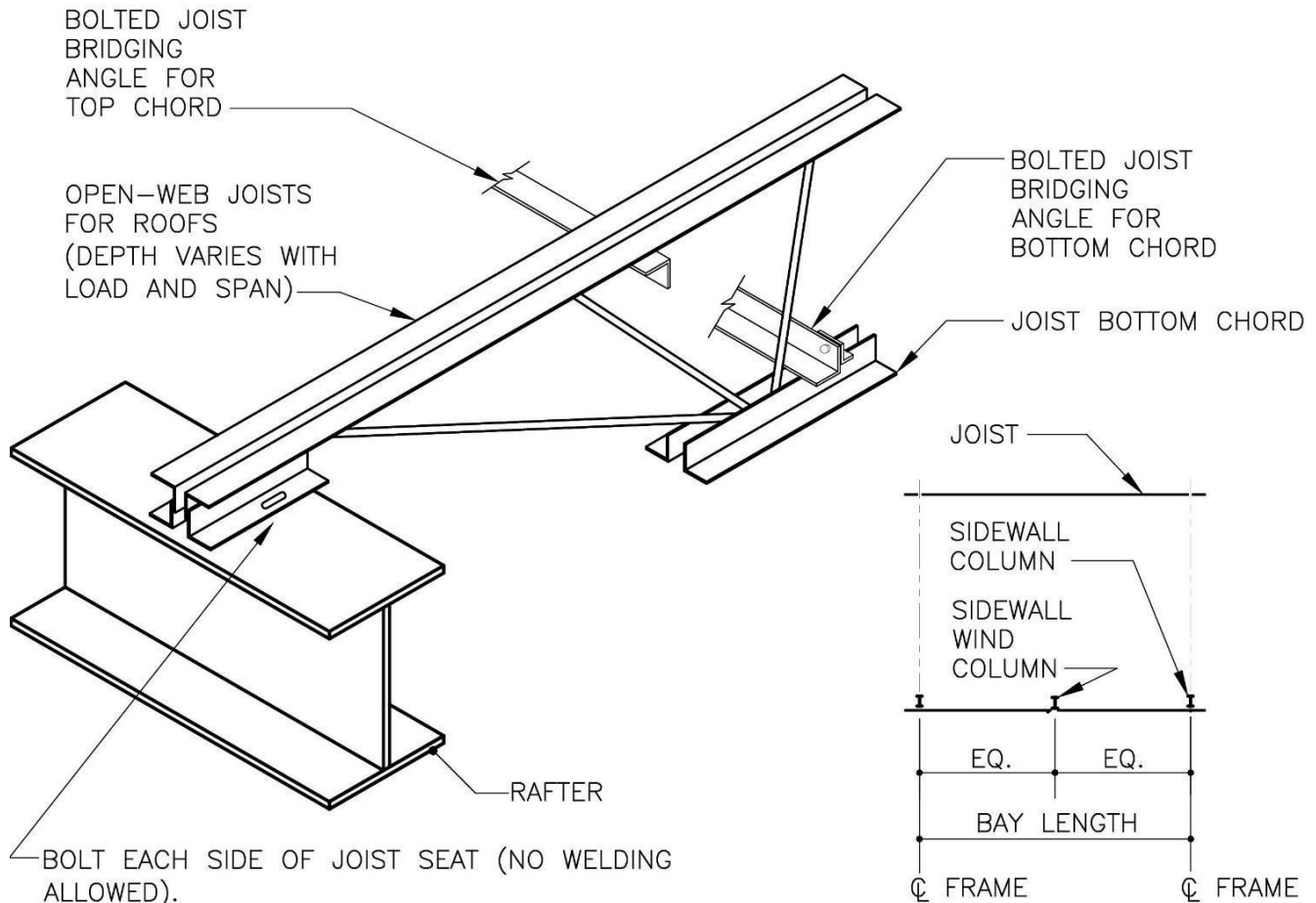
OPEN-WEB ALL BOLTED JOISTS

LAST REVISION

DATE: **4.3.13** BY: KMC

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REFER TO PAGE 4.4.10 FOR
BRACING REQUIREMENTS

NOTES

- 1) OPEN-WEB JOISTS ARE ECONOMICAL FOR SPANS OVER 40 FEET.
- 2) SIDEWALL WIND COLUMNS ARE CENTERED IN THE BAYS UNLESS NOTED OTHERWISE ON THE ORDER DOCUMENTS. PLEASE SPECIFY REQUIREMENTS ON THE ORDER DOCUMENTS.
- 3) EAVE AND RAKE EXTENSIONS ARE NOT AVAILABLE ON JOIST BUILDINGS.
- 4) BOLTED BRIDGING IS REQUIRED AT THE TOP AND BOTTOM CHORDS OF THE JOISTS. NUMBER OF ROWS VARIES BASED UPON LOADS AND BAY SIZES.
- 5) ALL CONNECTIONS WILL BE BOLTED OR DRILL-BOLTED.

LAST REVISION

DATE: **4.3.14**

BY: KMC



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07/27/20

CHK: WME

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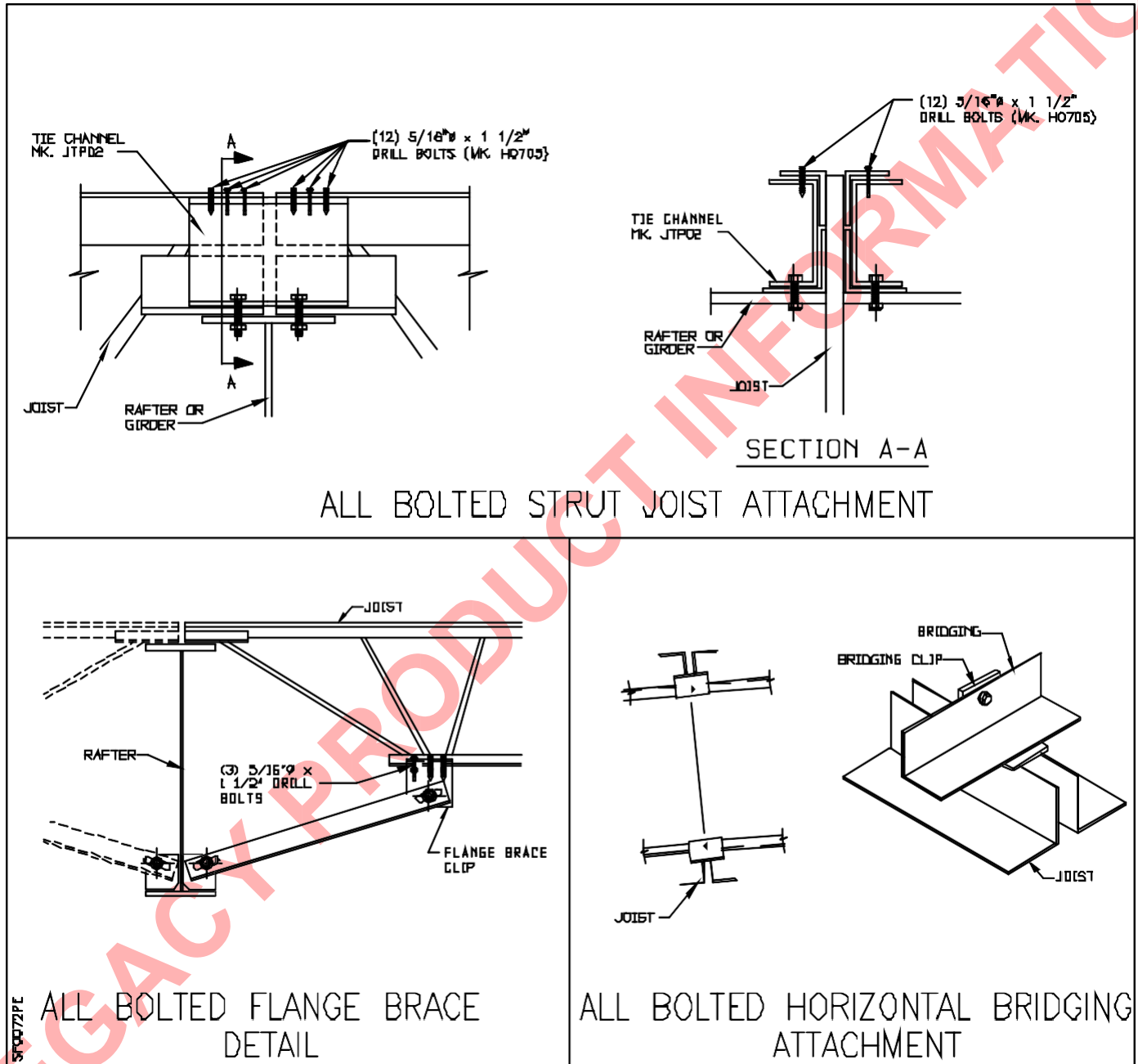
DATE: **4.3.15** BY: KMC

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OPEN WEB BOLTED JOIST DETAIL (CONTINUED)



LASTDETAIL

DATE: **4.3.16**

BY: CHK:

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REVISION
03/10/15
AAJ MDK
REVISION

NAME IF
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NAME IF

LASTDETAIL

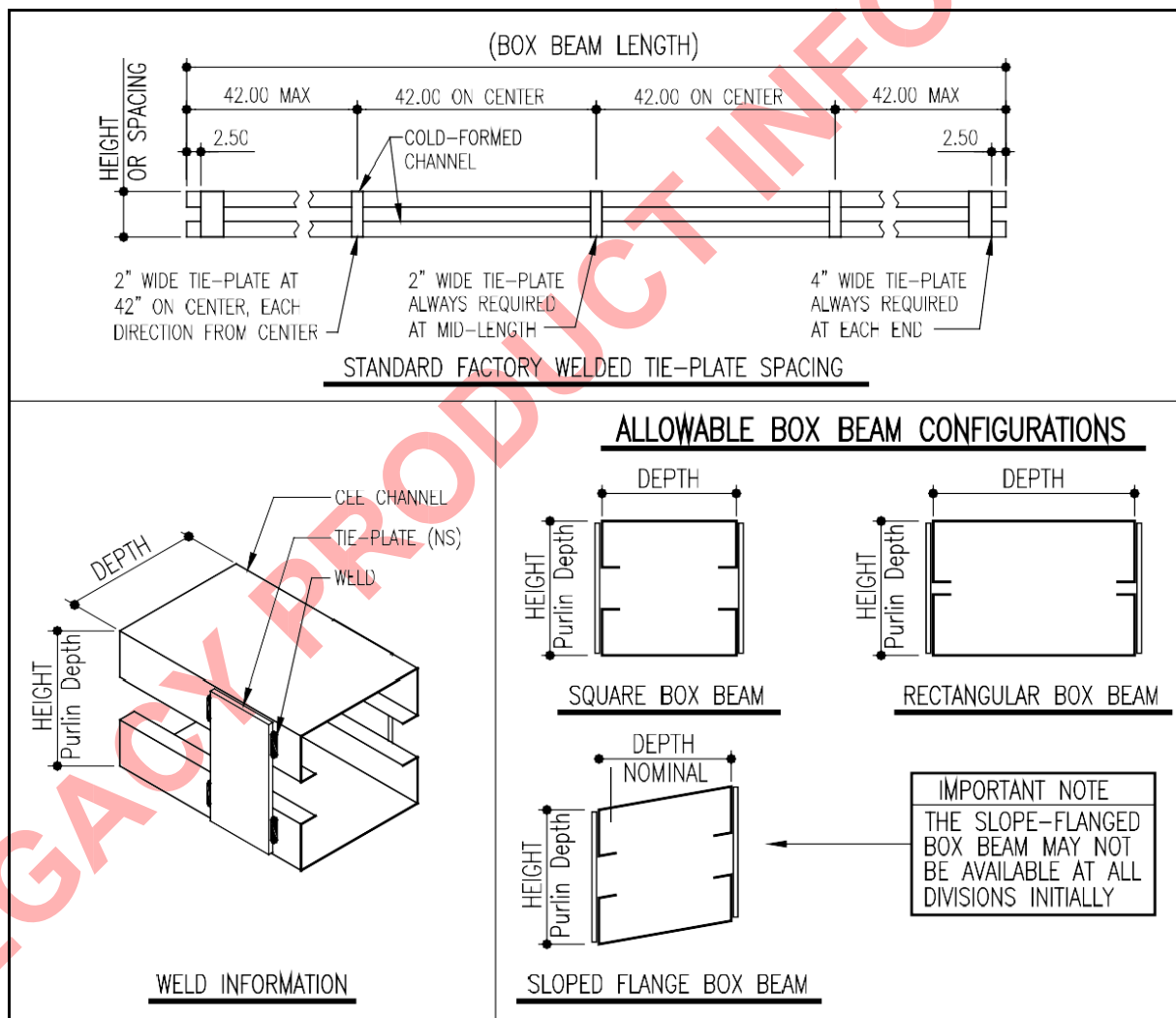
DATE: 4.3.17
BY: CHK:

APPLICABLE



COLD-FORMED BOX BEAMS

1. Cold-formed box beams consist of two "C" or "S" sections, forming a cold-formed "box".
2. These sections may be square or rectangular in shape.
3. The height of the box beam matches the purlin depth. The depth of the box beam will be 8", 10", or 12", depending on the design requirements of a particular project.
4. Cold-formed box beams are typically used as a replacement for the eave strut, eave purlin, or strong-back eave beam.
5. Standard connection for the box beam to primary framing member is with either (2) or (4) ½" diameter A325 bolts per end.



10/23/09

LASTDETAIL

DATE: **4.3.18**

BY: CHK:

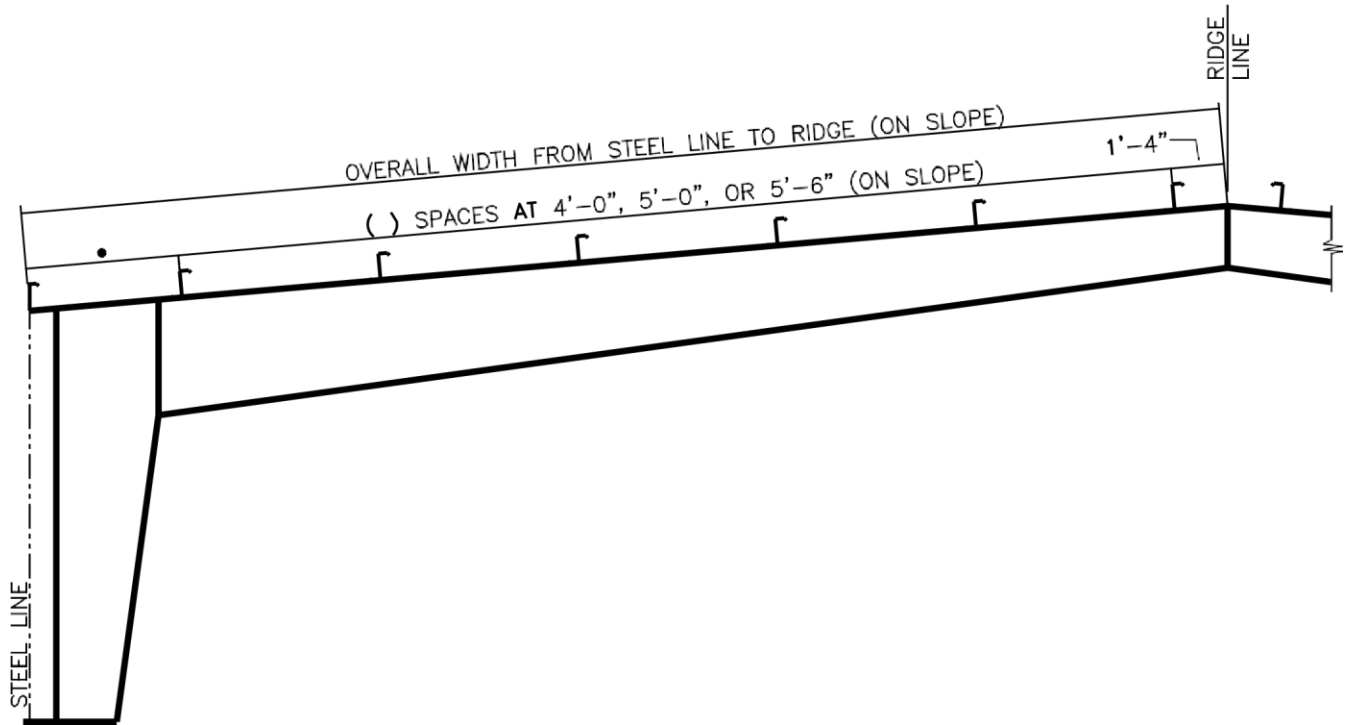
APPLICABLE



AES

STANDARD PURLIN SPACING

STANDARD PURLIN SPACING (GABLE BUILDING)



| * INDICATES ODD SPACE AS FOLLOWS: | |
|-----------------------------------|---------------------------------|
| ROOF SLOPE | PURLIN SPACE |
| < 1/2:12 | MIN. = 1'-10" MAX = 3'-10" |
| ≥ 1/2:12 | MIN. = 1'-10" MAX = 5'-6" |

NOTE: THESE SPACINGS ARE TO BE USED FOR BOTH VALLEY STEEL "CFR" AND VALLEY STEEL "CLASSIC ROOF" SYSTEMS.

WITH VALLEY STEEL "CFR" ROOF (UL CLASS 90, UL 580, CONSTRUCTION NO. 590).

LASTDETAIL

APPLICABLE

DATE:

4.3.19

BY:

CHK:



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- MAXIMUM PURLIN SPACING IS 5'-0" W/ PURLINS.
- MAXIMUM PURLIN SPACING IS 5'-6" W/ JOISTS.

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____10/11/11____
RT _____ EGB

NAME IF

SF0090PE.DWG

LASTDETAIL

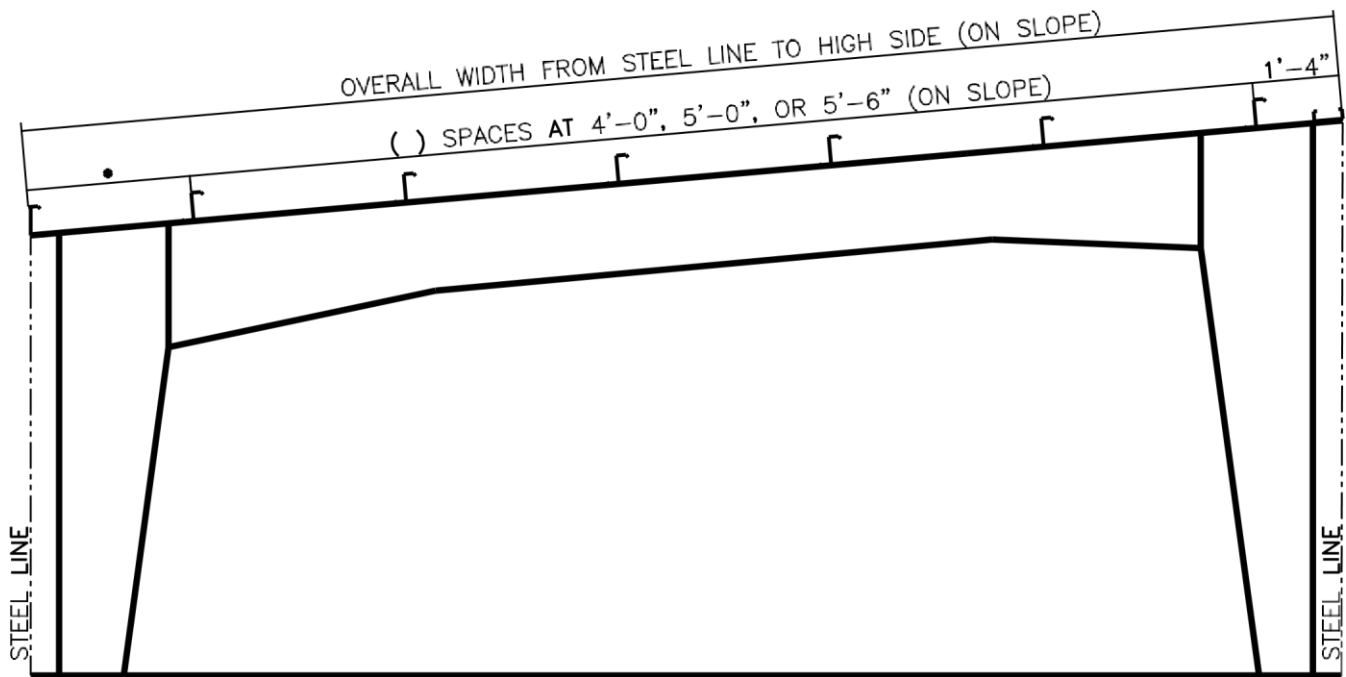
DATE: **4.3.20**

BY: _____ CHK: _____

APPLICABLE



STANDARD PURLIN SPACING (SINGLE SLOPE BUILDING)



| * INDICATES ODD SPACE AS FOLLOWS: | |
|-----------------------------------|---------------------------------|
| ROOF SLOPE | PURLIN SPACE |
| < 1/2:12 | MIN. = 1'-10" MAX = 3'-10" |
| ≥ 1/2:12 | MIN. = 1'-10" MAX = 5'-6" |

NOTE: THESE SPACINGS ARE TO BE USED FOR BOTH VALLEY STEEL "CFR" □ AND VALLEY STEEL "CLASSIC ROOF" □ SYSTEMS.

WITH VALLEY STEEL "CFR" □ ROOF (UL CLASS 90, UL 580, CONSTRUCTION NO. 590).

- MAXIMUM PURLIN SPACING IS 5'-0" W/ PURLINS.

- MAXIMUM PURLIN
SPACING IS 5'-6" W/ JOISTS.

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10/11/11
RT EGB

NAME IF
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LASTDETAIL

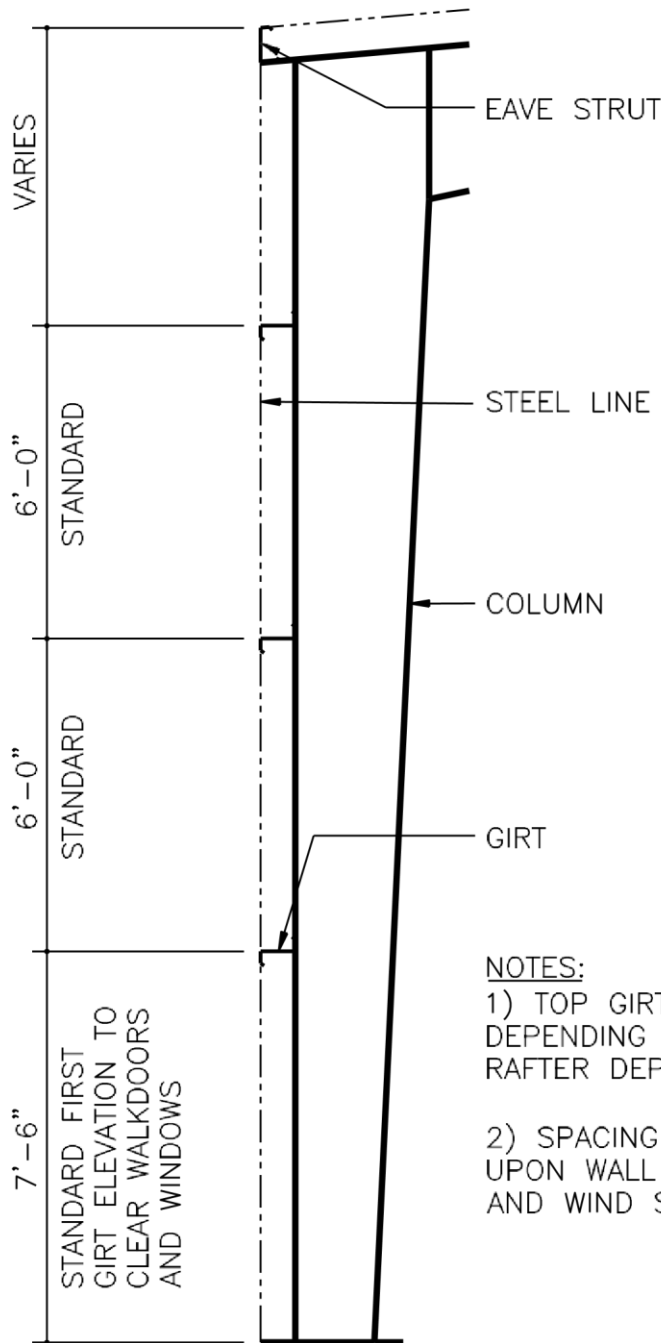
APPLICABLE

DATE: **4.3.21**

BY: CHK:



STANDARD GIRT SPACING



NOTES:

1) TOP GIRT SPACE 2'-0" MINIMUM DEPENDING ON ROOF SLOPE AND RAFTER DEPTH.

2) SPACING MAY VARY DEPENDING UPON WALL COVERING APPLICATION AND WIND SPEED.

REVISION

02/09/01

CDM

RJF

NAME IF

SF0110PE.DWG

LASTDETAIL

APPLICABLE

DATE:

4.3.22

BY:

CHK: